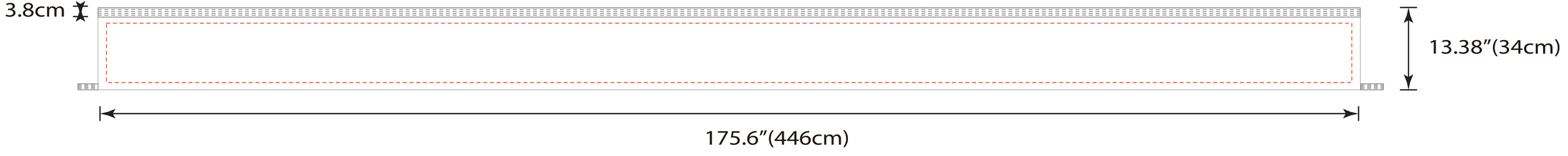450cm